



Clapp & Haney
BTC

Clapp & Haney Brazed Tool Co.

Delivering *Quality, Value and Performance*

Made in the
USA by
American
Workers

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Clapp & Haney
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ANSI Brazed Cutting Tools

We offer all popular styles and sizes of single point brazed cutting tools.

- Available in grades C2. C5. C6 or MicroGrain with polished tops*
- Specials of all types are also available made to your specifications. * Polished Tops on MicroGrain only

Styles Available:

- | | |
|--------------------------|---------------------------|
| AR / AL | FR / FL |
| BR / BL | GR / GL |
| C | IDRT/IDLT |
| COR /COL | TSA |
| D | TSE |
| E | TRC / TRE |
| ER / EL | TRG / TRH |

Style BR / BL
For turning when
no square sholder
is required.

Used for general machining operations such as turning, facing and chamfering



| TOOL STYLE | TOOL STYLE | SHANK DIMENSIONS | | | NOSE RADIUS |
|------------|------------|------------------|-------|-------|-------------|
| | | X | Y | Z | |
| BR-4 | BL-4 | 1/4 | 1/4 | 2 | 1/64 |
| BR-5 | BL-5 | 5/16 | 5/16 | 2-1/4 | 1/64 |
| BR-6 | BL-6 | 3/8 | 3/8 | 2-1/2 | 1/64 |
| BR-7 | BL-7 | 7/16 | 7/16 | 3 | 1/32 |
| BR-8 | BL-8 | 1/2 | 1/2 | 3-1/2 | 1/32 |
| BR-10 | BL-10 | 5/8 | 5/8 | 4 | 1/32 |
| BR-12 | BL-12 | 3/4 | 3/4 | 4-1/2 | 1/32 |
| BR-16 | BL-16 | 1 | 1 | 7 | 1/32 |
| BR-20 | BL-20 | 1-1/4 | 1-1/4 | 8 | 1/32 |
| BR-55 | BL-55 | 5/8 | 1-1/4 | 8 | 1/32 |
| BR-64 | BL-64 | 3/4 | 1 | 6 | 1/32 |
| BR-66 | BL-66 | 3/4 | 1-1/2 | 8 | 1/32 |
| BR-86 | BL-86 | 1 | 1-1/2 | 8 | |